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ACTUAL POSITION      FACEMILL ENDMILL      00001 N00000

ABSOLUTE		F		0 MM/MIN	
X	-69.501	PARTS COUNT	75 DRN F	2000	
Y	5.282	RUN TIME	2H40M 3S		
Z	436.925	CYCLE TIME	0H 0M 0S		

  

WORK COORDINATES			
(G54)			
NO.	DATA	NO.	DATA
000	X	0.000	002 X -440.500
EXT	Y	0.000	055 Y -265.280
	Z	0.000	Z -439.000
001	X	-440.500	003 X -36.487
054	Y	-265.280	056 Y -212.040
	Z	-443.000	Z 0.000

  

MODAL			
601	680	615	F M
617	698	640.	1 H
690	650	625	D
622	667	6160	HD. T
694	697	613.	1 S NX. T 1 20
621	654	650.	1
640	664	654.	2
649	669	680.	5
S		0	SLM 0

  

EDIT \*\*\*\*\* 11:59:00 S 0L 0%

ABSOLUTE RELATIVE ALL HANDLE OFFSET SETTING WORK (OPRT) #

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